

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant:	DALIBOR BLAZEK	Examiner:	R. DOAN
Serial No.:	09/254,578	Group Art Unit:	3732
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Title:	FILE, PARTICULARLY NAIL FILE		

Claims Marked to Show Changes

1. A file, comprising a body, said body comprising first and second sides, first and second edges, a first end, and at least one abrading surface, said abrading surface [having a roughened texture] comprising at least one surface selected from the group consisting of an acid-etched surface and a sanded surface, wherein said body, first and second sides, first and second edges, first end, and said at least one abrading surface are formed of a single, integral stratum, said integral stratum comprising glass.

21. A method for making a file, comprising the steps of:
roughening a glass body so as to produce at least one abrading surface, said roughening comprising at least one [abrading surface having a substantially omnidirectional abrasive texture] operation selected from the group consisting of acid-etching and sanding.

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